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## LEAN Pillars

Data Based Decision Making

OEE

Driving Out Waste

Pull Driven Continuous Flow

Equipment Reliability

Orderliness / 5s

Building/Sustaining a LEAN Culture

Each Pillar is in turn supported by specific activities, routines, competencies & KPIs the mastering and internalization of which will bring about the cultural transformation (“mindsets & capabilities”) needed to sustain a successful LEAN transformation.