

PILLAR	ACTIVITY/SKILL
Data Driven Decision Making	Data collection & analysis
	Strategic Planning/Vision Deployment
OEE	OEE Loss Tracking/mitigation
	Bottleneck analysis
	Speed baselining/optimization
	SMED
Driving out Waste	Scrap
	Overfill
	Comprehensive "7 Wastes"
	Value Stream Mapping
Pull Driven Continuous Flow	Forecasting
	Level scheduling
	Balanced Flow
	Takt time
Equipment Reliability	Breakdown analysis
	Maintenance Metric
	Machine Histories
	Autonomous Maintenance
	PM Management
	Planning Function
	Parts Management
	Comprehensive TPM
	Predictive Maintenance
Orderliness	5s
Building & Sustaining a LEAN Culture	Formalized LEAN-specific training
	Supervisor essential skills training
	High Performance Team (HPT) building
	Standard Work / SOPs
	Root Cause Problem Solving
	Plant Control Process
	Visual Management
	Continuous Improvement Mindset
	Cascading MBOs/Vision Deployment